

# Your Warehouse: A Brighter Future

The Surprising Impact of Lighting on Operational Performance



Lighting Decision Guide

#### The Economic Burden of Old Lighting is Hurting You...



#### MAINTENANCE: THE FREE COST THAT ISN'T



"Great – have to pull out the lift again. Every time I turn around another light's out."

"Do I have the right bulb? Hate to climb this thing twice."

"I waited as long as I could to replace, but people are complaining."

#### Burning Out Your Light Bulbs Adds Up

Estimated Annual Warehouse Lighting Expenses\*

| Warehouse sq. ft.      | 100,000  | 300,000  |
|------------------------|----------|----------|
| Costs                  |          |          |
| Electricity            | \$24,649 | \$73,947 |
| Maintenance            | \$6,316  | \$18,947 |
| Total Lighting Expense | \$30,965 | \$92,894 |



\*Based on 400 W Metal Halide (458 input watts), 4680 hrsyr, \$.10 per KWH, 115 fixtures per 100K ft sq, maintenance includes lamps, ballasts, labor

#### LEDs and Lighting Controls Can Make Your Budget Shine

#### NOT YOUR FATHER'S LED

- Cost 85% less than 5 years ago
- Can save up to 80% of the electricity used for lighting
- Can last up to 100,000 hours at optimal brightness

## Average LED Lighting Cost \$70 \$50 \$30 \$10 0

Source: U.S. Energy Information Administration, Annual Energy

2030

2040

2020

2010

#### **HUGE ENERGY SAVINGS**

Cut your electricity bill up to with LED lightina.



#### THE NEW DIMENSION OF CONTROLS

- Automatically turns lights off when space is unoccupied
- Instant-on responsiveness
- Light only the space needed
- Configure individual fixtures or lighting zones



#### The New Economics of Lighting and Controls

Estimated Annual Warehouse Lighting Expenses\*

| Warehouse sq. ft.                                  | 100,000  | 300,000  |           |
|--|----------|----------|-----------|
| Comparison   |          |          | % Savings |
| Current Lighting Expense                           | \$30,965 | \$92,894 |           |
| NEW: Cost of Lighting with LED                     | \$7,211  | \$21,634 | 77%       |
| <b>NEW:</b> Cost of Lighting with LED and Controls | \$4,326  | \$12,979 | 86%       |

#### **ALMOST MAINTENANCE-FREE**

- Minimize lift usage and labor crews
- Reduces disposal issues
- Less downtime



#### THE BOTTOM LINE:

Moving from HID to LED with controls typically can yield an 80% savings.

\*Based on 134 W LED fixture, 115 fixtures per 100K ft sq, Controls at 40% "off". Request your proposal at: graybar.com/smarter-warehouse

#### Bad Things Can Happen in the Dark .....





#### FACILITY **SAFETY**

#### FACT



According to OSHA, there are 100,000 fork liftrelated accident s per year



34,000 are serious



The average cost of an OSHA recordable is \$35,000 (U.S. Dept. of Labor)





Traditional lighting is more prone to burnouts and dark spots

#### FACT



Approximately 70% of all accidents reported could be avoided with proper safety. (OSHA)



#### FACT

According to U.S. Dept. 45 +of Labor, 48% of warehouse workers are

over 45 years old



The typical 50-year-old driver needs twice as much light to see as well after dark as a 30-year-old (New York Times (Growing Older, and Adjusting to the Dark), March 13, 2007.)



2% of picking errors occur because the employee can't see the barcode (Order Picking Technologies. N.p., n.d. Web. February 11, 2016.)



Poor lighting compromises visibility and can lead to accidents.



Poor lighting can contribute to inefficiencies.





#### Where would you rather work?





Old lighting could give the perception that facility is poorly maintained and less green.

#### **Good Can Happen in the Light**





#### INCREASED SAFETY

- Long bulb life means fewer employees on high ladders or lifts and less chance for falls
- Better light coverage decreases blind spots where damage to people and property can occur

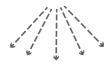


- More light, especially for aging eyes, means less chance for rework and mistakes
- 10-50% increased productivity with adequate task lighting (Lighting in the Workplace: New Perspectives. Zeeland, MI: Herman Miller, 1993.)
- OSHA recommends less glare to minimize eye strain and headaches



- Light and bright can translate to clean and efficient in your customer's mind
- Demonstrates concern for employee welfare
- 2,801,000 lbs. annual CO<sub>2</sub> reduction. That's like planting 382 trees or removing 267 cars annually\*

#### Why LEDs Produce Better LIGHT QUALITY



LEDs are designed to direct and diffuse light



Minimize contrast - to ease adjustment from dark to light



Reduce glare



Meet safety and environment requirements

\*Calculations based on a 500,000-square-foot warehouse facility with 1,250 400W HID fixtures. A mix of 30% open area and 70% racked aisles. The space does not utilize air conditioning. Fixtures are installed on a 20x20 center. Operating hours—14 hours/day, 6 days/week @ 11 cents/KWh. Replaced with 375 units of Albeo ABHX LED 2-module VHO 245W (open area); 875 units. Albeo ABHX LED 2-module ST 154W (racked aisles).

### Walking the Talk

For nearly a decade, Graybar has been performing significant energy efficiency improvements to its facilities such as implementing lighting controls and new lighting. From 2006 to 2014, Graybar calculated a reduction in electric consumption of 99,194,000 kWh.

# This equates to a total savings to Graybar of **\$9,626,000**<sup>\*</sup>

CASE STUDIES

#### WE'VE EXPERIENCED THE BENEFITS OF NEW LIGHTING FIRSTHAND

## Graybar Northwest Service Center

130,000 sq. ft. warehouse Annual Savings: \$28K

"Customers often comment when they visit, 'This sure is clean and bright.' They often want to walk down the aisle to see how much light gets in the shelves. Many have asked to have our lighting renovation team visit their place."



Lorraine Anderson Service Center Manager Renton, WA



Lorraine Anderson, Graybar Northwest Service Center Manager, remembers when the warehouse pickers had to use a flashlight to see inside boxes. Since upgrading to LED, the flashlights are no longer necessary. The change also increased productivity for the fork lift drivers, making it easier to detect the guide wire in the floor. "Better light gives our drivers confidence," said Lorraine. She also notes the added convenience of having lighting controls. "This is a big place, and I don't need to worry if I left a light on!" she said.

Based on the results she experienced at work, Lorraine bought LEDs for her home too. She saved 19% on her power bill the first month!

#### Graybar Hayward Service Center

150,000 sq. ft. warehouse Annual Savings: \$20K

"With LEDs there's zero or low maintenance. High bays and T5s burn out and require a difficult lamp swap utilizing a specific lift and safety cage. Lamps break and crash down. If you lift too high and bump into a T5 fixture, the waterfall of broken glass that follows is a safety concern."



Chris Storonas Zone Manager Union City, CA.



When a break-in occurred at the Graybar Hayward Service Center in 2014, Chris Storonas, Zone Manager, was grateful they had new lighting throughout the warehouse. Lighting controls darkened places in the warehouse not in use, making it easy to detect vacant areas. So when a lighting sensor triggered an "instant-on," that was a red flag. The criminals were illuminated upon entry to the warehouse.

"We were able to watch on the security cameras. Thankfully nothing was taken," said Chris.

### A Proven Process that Works to Your Advantage

#### A Bolt-On for Your Bandwidth

- Graybar has worked on lighting projects for over 100 years.
- We have lighting specialists on staff to help plan, design and implement your retrofit.
- We bring together the manufacturers, integrators, installers and can manage the project from start to finish.
- We put the plan together, you review and approve.

#### **GRAYBAR POWERSMART® PROCESS**

The Graybar PowerSmart team consists of Graybar team members and trusted installers. We manage the whole project for you from start to finish.

| STEP 1                                  | STEP 2   | STEP 3                                       | STEP 4  |
|---|--|--|---|
| We Get to<br>Know You                   | Manufacturer –<br>Agnostic Design<br>we'll get you the right product                   | Minimal<br>Disruption<br>Implementation      | Capture<br>Benefits   |
| Assess Current Building<br>Collect Data | <ul><li>Layout Recommendations</li><li>ROI Projection</li><li>Project Manage</li></ul> | Recycle Replaced Items<br>Install<br>Finance | <ul> <li>Rebates/Incentives -<br/>we do the paperwork</li> <li>Document ROI</li> <li>Document<br/>Environmental Impact</li> </ul> |
| ASSESS                                  | PROPOSE  | DEPLOY                                       | CAPTURE   |

#### **Graybar Green Certification Award**

Environmental impact and corporate social responsibility can be influenced by consuming less electricity and taking a proactive approach to conserving energy in your facility. You can earn Graybar's Green Achievement Award when you install products that help you maximize energy efficiency in your warehouse.

#### BENEFITS

- Proudly display award in your facility
- Publicize internally and externally
- We can help produce a case study or press release
- Ask your sales representative for more details

#### The Investment that Isn't: It Pays for Itself



#### Lighting Upgrades Can Be CAPEX OR OPEX: Your Choice

#### ADVANTAGES OF CAPITAL EXPENDITURE

- Realize all savings immediately
- Amortize costs; cleaner balance sheet
- Start saving day 1

#### ADVANTAGES OF OPERATIONAL EXPENDITURE

- Finance through Graybar Financial Services<sup>®</sup>; save monthly
- Preserve capital
- Start saving day 1

#### Get started with an assessment at graybar.com/smarter-warehouse

#### FEATURED MANUFACTURERS





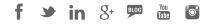












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